

CIGARETTE SPECIFICATION

CABARRUS COUNTY  
MERIT ULTRA LIGHTS 83MM REGULAR FTB  
BRAND CODE-01800 (STD)

EFFECTIVE DATE: 06/10/96  
STANDARD PRODUCTION

CIGARETTE LENGTH : 83.0 MM FTC TAR : 5.0 MG/CIGT 4.5 - 5.4  
TOBACCO ROD CIRCUM. : 24.80 MM  
TOBACCO ROD LENGTH : 56.0 MM  
FILTER LENGTH : 27.0 MM  
TIPPING LENGTH : 32.000 MM  
TOTAL R.T.D. : 116 MM H2O  
DILUTION TARGET : 53.0 +/- 5.0 %

TIPPING PAPER : 64MM X 3500M OK/WHT SGLLS PPT KG236M2 12-299-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X 61-482-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A  
: FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A1010 - 13.00% MERIT ULTRA LIGHTS REGULAR FTB

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 16CU/0.6% 100% FLAX 10-991-A  
REPLACE WITH : 27.00MM X 6700M 16CU/0.6% 100% FLAX 10-770-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG1800 FILTER: B07007

REASON FOR CHANGE : CIGT PAPER PERMEABILITY CHANGED FROM 24CU/0.6%  
: (10-771-A) TO 16CU/0.6% (10-991-A U/R W/10-770-A)  
: TO INCREASE TAR DELIVERY, NO WEIGHT CHANGE, OK TO  
: MIX FINISHED CIGTS.

PREPARED BY : ALLYSON M. MILBURN  
PREPARATION DATE : 5/31/96

PRINTING DATE : 5/31/96  
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APPROVED BY: J. M. Basic gpe

SUPEROCEDES SPECIFICATION DATED: 3/11/96

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